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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/078,240	02/20/2002	Shunpei Yamazaki	740756-2438	3255	
22204	7590 06/19/2003				
NIXON PEABODY, LLP 8180 GREENSBORO DRIVE SUITE 800			EXAM	EXAMINER	
			LEE, GRANVILL D		
MCLEAN, VA	A 22102		ART UNIT	PAPER NUMBER	
			2825		
			DATE MAILED: 06/19/2003		

Please find below and/or attached an Office communication concerning this application or proceeding.

	Applicati n No.	Applicant(s)				
	10/078,240	YAMAZAKI ET AL.	/			
Office Action Summary	Examiner	Art Unit				
	Granvill D Lee, Jr	2825				
The MAILING DATE f this communication appears on the cover sheet with the correspondence address Peri df r Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).  - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).  Status						
1)⊠ Responsive to communication(s) filed on <u>16 J</u>	July 2002 .					
	is action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims	Ex parte Quaylo, 1000 0.5. 11,	400 0.0. 210.				
4)⊠ Claim(s) <u>1-46</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-46</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/o	r election requirement.					
9)☐ The specification is objected to by the Examine	r.					
10)⊠ The drawing(s) filed on <u>02 February 2002</u> is/are: a)⊠ accepted or b)⊡ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
11)☐ The proposed drawing correction filed on is: a)☐ approved b)☐ disapproved by the Examiner.						
If approved, corrected drawings are required in reply to this Office action.						
12)☐ The oath or declaration is objected to by the Examiner.						
Pri rity under 35 U.S.C. §§ 119 and 120						
13)⊠ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).						
a)⊠ All b)□ Some * c)□ None of:						
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority documents have been received in Application No						
<ul> <li>3. Copies of the certified copies of the prior application from the International Bu</li> <li>* See the attached detailed Office action for a list</li> </ul>	reau (PCT Rule 17.2(a)).					
14) ☐ Acknowledgment is made of a claim for domesti	c priority under 35 U.S.C. § 119	(e) (to a provisional application)	).			
<ul> <li>a) ☐ The translation of the foreign language pro</li> <li>15)☐ Acknowledgment is made of a claim for domesting</li> </ul>						
Attachment(s)						
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s) 50	5) Notice of Informa	ry (PTO-413) Paper No(s) I Patent Application (PTO-152)				
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#### **DETAILED ACTION**

### Joint Inventors and Common Ownership

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

### Claim Objections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claims 1 and 14 is objected to under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. Claim 14 suggests a raising temperature rate of 30-300 degrees C\*/min, while this cannot be the range of the lowering/cooling rate. The range of the cooling rate must be negative or "+/-" for the range indicated.

Regarding claim 1, the phase (in line 7) "to reduce of distortion formed" is not clear. Correction is required.

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#### Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

Claims 1-13 and 15-18 are rejected under 35 U.S.C. 102(e) as being antipicated by Aya et al. (US Pub.2001/0003659).

In view of these claims (esp. clms. 1 and 9), Aya et al. teaches making a semiconductor device comprising the the steps of forming a crystalline semiconductor (Fig. 1 #3) film by irradiating laser (Abstr.) to an amorphous semiconductor (#2) film; and performing a heat treatment (Para. 0045) to the crystalline semiconductor film to reduce distortion (Para. 0046) formed in the crystalline semiconductor film wherein the distortion is caused by the irradiation of the laser light.

In view of claim 2, Aya et al. includes a laser light on an irradiation surface or in the vicinity of the surface has a rectangular shape (Para. 0048).

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In view of claims 3-4 and 10-11, Aya et al. develops a laser selected from gas, solid state or metal laser (Para. 0059-0060).

In view of claims 5 and 12, Aya et al. includes a process, which can go from several seconds (Para. 0096) to many hours (Para. 0092) of heating time.

In view of claims 6 and 13, Aya et al. includes a process, where the temperature is from 700-950 (Para. 0056).

In view of claims 7-8 and 17-18, Aya et al. continues forming an island shape (Para. 0046) crystalline semiconductor film by etching the crystalline film (Para. 0049). This island is formed after the laser treatment (Para. 0049).

In view of claim 15, Aya et al. heats the substrate device from the top of the device (Fig. 7).

In view of claim 16, Aya et al. uses a xenon lamp to heat the sample (Para. 0060).

# Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claim 14 is rejected under 35 U.S.C. 103(a) as being unpatentable over Aya et al. in view of Kinoshita et al. (US Pat. 5,948,496).

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In view of this claim, Aya et al. teaches making a semiconductor device comprising the steps of forming a crystalline semiconductor film by irradiating laser to an amorphous semiconductor film; and performing a heat treatment to the crystalline semiconductor film to reduce distortion formed in the crystalline semiconductor film wherein the distortion is caused by the irradiation of the laser light. However, Aya et al. fails to consider the heating or cooling rates to the heating process. But, Kinoshita et al. considers the raising and cooling rates in going from a amorphous to crystalline state (Abstr.) to be about 10 Degrees C/min.

Therefore, it would have been obvious to a person of ordinary skill in the art at the time of the invention to modify the teachings of Aya et al. with those of Kinoshita et al. with understanding that raising rate to crystallization and cooling rate from crystallization may indeed have an effect on performance (Col. 9 lines 40-60).

Claims 19-39 and 41-46 are rejected under 35 U.S.C. 103(a) as being unpatentable over Aya et al. in view of Kinoshita et al. (US Pat. 5,948,496).

In view of these claims (esp. clms. 19, 22, 24, 32, 34 and 44), Aya et al. teaches making a semiconductor device comprising the steps of forming a crystalline semiconductor film by irradiating laser to an amorphous semiconductor film; and performing a heat treatment to the crystalline semiconductor film to reduce distortion formed in the crystalline

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semiconductor film wherein the distortion is caused by the irradiation of the laser light. However, Aya et al. fails to apply a second layer of crystalline film by irradiation a laser light to the first crystalline semiconductor film. Yet, in making a laser device Takeya et al. makes a second crystalline layer (claim 2).

Therefore, it would have been obvious to a person of ordinary skill in the art at the time of the invention to modify the teachings of Aya et al. with those of Takeya et al. to make a layer of high enough thickness to prevent bowing.

As invented, Takeya et al. found that a second crystalline layer distributed the thermal properties better resulting in a stronger, stiffer substrate.

In view of claims 20-21, 27-28 and 36-37, Aya et al. develops a laser selected from gas, solid state or metal laser (Para. 0059-0060).

In view of claims 22, 29 and 38 Aya et al. includes a process; which can go from several seconds (Para. 0096) to many hours (Para. 0092) of heating time.

In view of claims 23, 30, 39 and 43, Aya et al. includes a process, where the temperature is from 700-950 (Para. 0056).

In view of claims 25, 33 and 45, Aya et al. continues forming an island shape (Para. 0046) crystalline semiconductor film by etching the crystalline film (Para. 0049). This island is formed after the laser treatment (Para. 0049-0050). Note that after the second crystalline layer the islands of Aya et al. can still be made.

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In view of claim 31, after the Aya et al. first heat treatment a second heat treatment can be added in the context of the Takeya et al. second layer.

In view of claims 35, 42 and 46, Aya et al. uses a xenon lamp to heat the sample (Para. 0060).

In view of claim 41, Aya et al. heats the substrate device from the top of the device (Fig. 7).

Claim 40 is rejected under 35 U.S.C. 103(a) as being unpatentable over Aya et al. in view of Takeya et al. in further view of Kinoshita et al. (US Pat. 5,948,496).

In view of this claim, Aya et al. teaches making a semiconductor device comprising the steps of forming a crystalline semiconductor film by irradiating laser to an amorphous semiconductor film; and performing a heat treatment to the crystalline semiconductor film to reduce distortion formed in the crystalline semiconductor film wherein the distortion is caused by the irradiation of the laser light. Takeya et al. makes a device using a second crystalline layer. But both inventors fail to consider the heating or cooling rates to the heating process. But, Kinoshita et al. considers the raising and cooling rates in going from a amorphous to crystalline state (Abstr.) to be about 10 Degrees C/min.

Therefore, it would have been obvious to a person of ordinary skill in the art at the time of the invention to modify the teachings of Aya et al. with those of Kinoshita et al. with understanding that raising rate to crystallization and

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cooling rate from crystallization may indeed have an effect on performance (Col. 9 lines 40-60).

# **Contact Information**

Any inquiry concerning this communication or earlier communications for the examiner should be directed to Granvill Lee whose telephone number is (703) 306-5865. The examiner can be normally reached on Monday thru Thursday from 7:00 am to 5:30 pm.

If attempts to reach the examiner by telephone are not successful, the examiner's supervisor, Matthew Smith can be reached on (703) 308-1323. The fax phone number for this group is (703) 308-7722.

Any inquiry of a general nature relating to status or otherwise should be directed to the receptionist whose telephone number is 703-308-1782.

Examiner Granvill Lee Art Unit 2825

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6/8/03

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PRIMARY EXAMINED